



APEX® RE 9004

Teknor Apex Company - Rigid Polyvinyl Chloride

Thursday, August 29, 2019

General Information					
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Material Status	Commercial: Active				
Availability	 Africa & Middle East Asia Pacific	EuropeLatin America	North America		
Appearance	Opaque				
Forms	• Pellets				
Processing Method	Extrusion				

ASTM & ISO Properties ¹					
Physical	Nominal Value	Unit	Test Method		
Density / Specific Gravity	1.42		ASTM D792		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	440000	psi	ASTM D638		
Tensile Strength (Break)	6380	psi	ASTM D638		
Tensile Elongation (Break)	140	%	ASTM D638		
Flexural Modulus	380000	psi	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact			ASTM D256		
73°F, 0.125 in, Compression Molded	4.0	ft·lb/in			
Drop Impact Resistance ² (73°F, 0.500 in)	1.78	in·lb/mil	ASTM D4226		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D, 10 sec)	82		ASTM D2240		
Additional Information					

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HDT °C, Annealed: 67 (D-648) 0.125", 264 psi, 0.125 in bars

Data Sheet Applies to Color(s) Listed Below:

Black 1 (1131090) Natural (1065645) Orange 577 (1076766)

Notes

¹ Typical properties: these are not to be construed as specifications.

Revision Date: 8/9/2019

² Procedure A